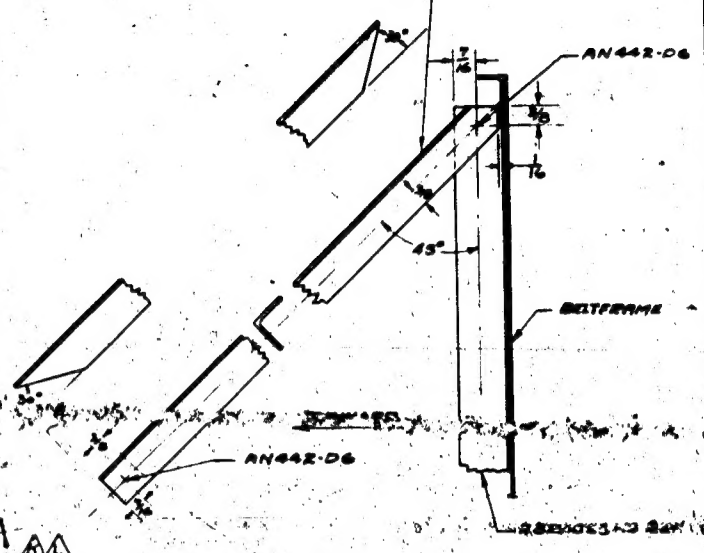


3/4 x 3/4 x 1/16 ANGLE
ALCOR DIE #K 8401
COMM.# 2 ONLY 1 REQ.



REELSON
DETAIL - P
(COMM. # 2, ONLY)

LIST OF DASH NOS WITH MATERIAL
FROM WHICH THEY ARE MADE
FOLLOWING EXTENSIVE SPEC 4649 CONDT
 $\frac{7}{8} \times \frac{3}{4} \times .060$ EXT BULB ANGLE DIE "K1553
-21
 $\frac{5}{8} \times \frac{1}{2} \times .060$ PLAIN ANGLE DIE "K9876
-18
MAKE -6, -7, -8, -9, -10, -11, -12, -13 FROM Y-2-A12T

2-11-19 010 ALUM ALBY SHEET (P)
SAG 4740 COND. A HEAT TREAT SR-52
-16-17
2-11-00 BENT PIPE
SAG 4840 COND. A HEAT TREAT SR-53
-19-

AL ALLOY SHEET SPEC 47A10 COND T
-5-20-36

FOLLOWING EXTRUSIONS: SPACE 4649 COM
HEAT TREAT SE-53 COND.T
 $\frac{7}{8} - \frac{9}{2} = .060$ EXT BULGE ANGLE DIA "K1859
-2 -14, -15 (C)
MAKE 3/8 S FROM 9-6 A6T (U)
MAKE -26 FROM K1286 AL AL EXTRUSION 9-6 A9T

RIVET NOTES
ALL RIVETS TO BE ANGRIDS UNLESS OTH
NOTED
ALL RIVETS NOT LOCATED BY DIMENSION
BE EQUALLY SPACED AS SHOWN

REF DRAWINGS
BULKHEAD RIBS 288036
HULL OFFSETS 288008
STRAUSS SPACING CHART 2881007

SHOWN LOOKING FORWARD

[illegible]

350	PHY-5B	2086000	1
350	PHY-6	2086600	1
550	OA-10	2086500	1
550	PHY-8A	2086800	1
550	28-EANH	2085300	1

20-5 MC	2001000	1	
20-5 ME	2001000	1	
20-5 MA	2001000	1	
20-5 MC	2001000	1	

CONTR TO 536		536	PGT-1	200000	
			PGT-4	200000	
			PGT-3	200000	
			PGT-2	200000	
			PGT-1	200001	
			PGT-7	200000	
30	KAN 5-25-91				
APPROVED		DATE			

SCALE 1:5000	ACT WT.	O.M.	MODEL	NEXT ASBY	REQ.	DATE
AC						
NAVY	NOTED	NOTED	NOTED			

MATERIAL	SPEC.	HEAT TREAT
CONSOLIDATED AIRCRAFT CORP. BUFFALO, N. Y.	NAME BELT FRAME - H STATION 033	
STAMP PT. OR, OTHER GROUP		

Z	ANODIC TREATMENT
P	A-27 PRIMER
AP	ALUMINUM PRIMER
C	COATING PLATE

[illegible][illegible][illegible]

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